



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9701

Job Sheet 171173



Part No: 646.9701

Job Qty: 5 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No: see also open job 169345

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEET 1-4 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/16/18	2/16/18	0.00	0.00	Start Up Stores/Pkg-2	1-89-19	MAY 30 2018
110	Packaging	5 pcs	2/16/18	2/16/18	0.00	0.00	Packaging1-1	9-89-19	MAY 30 2018
120	Small Fab	5 pcs	2/16/18	2/16/18	0.00	0.14	Small Fab-1	9-89-19	DAS 38
130	QC	5 pcs	2/16/18	2/16/18	0.00	0.00	QC5	9-89-19	38
140	Packaging	5 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1	9-89-19	38
150	QC21-SA	5 Ea	2/16/18	2/16/18	0.00	0.00	QC21	9-89-19	JUN 20 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598: 1300792

Descriptions: exp. date:

140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21
9-89

JUN 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	5 Ea (1 ea)	90-Start up Operation	502679113 502781542
646.9711	Blade	10 Ea (2 ea)	90-Start up Operation	5050304
MS21042L08	Nut	30 Ea (6 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	30 Ea (6 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	60 Ea (12 ea)	90-Start up Operation	5020201

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9710	5	15	0
	646.9711	10	92	0
	MS21042L08	30	1,762	0
	MS27039-08-19	30	1,299	0
	NAS1149FN832P	60	1,959	0

Part Specifications

Specifications could not be found.



Container No: S076165



Part: 646.9701

Job No: 171173

Serial No/Batch: S076165

Revision: E

Inspector:

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Date: 05/30/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003517	S026791	646.9710	Body	S024064	CCK012	3
003517	S076164	646.9710	Body	s027815	CCK012	2
003517	S076163	646.9711	Blade	s050304	CCK107	10
003517	S076162	MS21042L08	Nut	s044234	ST303	30
003517	S076161	MS27039-08-19	Screw	s044235	ST277	30
003517	S076160	NAS1149FN832P	Washer	s020604	ST263	60

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/30/18 8:44 AM dart.quirion.sonia